

TECHNICAL DATA SHEET

Vanishing Oil AQ10

Description

A modern high quality, high performance vanishing oil to give significant enhancements in tool-life, operator comfort, and surface finish. It based on a special synergistic blend of synthetic lubricity enhancers.

Vanishing Oil AQ10 is non-VOC vanishing oil which gives virtually no residues on formed components. It is fast drying and very low odour. It is especially suitable for ferrous metal applications, including all stainless and ferrous alloys. It is suitable for blanking, forming, punching, and pressing of ferrous and non-ferrous metals, giving superior surface finish and tool-life. For aluminium and other non-ferrous alloys we recommend Vanishing Oil AQ-FF-10

Components can generally be welded and painted without post treatment.

Benefits

Vanishing Oil AQ10	
➤	Low Odour
➤	Faster Drying
➤	Multi-metal
➤	Non Staining
➤	Low residues



Typical Physical Properties

	Vanishing Oil AQ10
Appearance	Pale Amber Liquid
Specific Gravity	~1.00 @ 20°C
EP Performance	Moderate
Viscosity at 40°C	2cSt
Lubricity	High
Chlorine	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

Application Method

Vanishing Oil AQ10 cannot top up conventional vanishing oils; reservoirs should be drained before being refilled.

The oil can be applied by brush, swab, roller, spray, or automatic applicator.